










Date Wednesday, 15/08/2007 3:47:11 PM
User Linda L'acelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MIRROR ARM
Job Number : 33915	
Estimate Number : 10505	
P.C. Number : <i>N/A</i>	Part Number : D2010103
This Issue : 15/08/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2010 REV. C2
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL / MED FAB	Drawing Revision : C2
Previous Run : 33203	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 31/08/2007 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est : F 02.08.21 Re-format; Added D2057 KJ/RF	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	M304TR0500W035 304 RD Tube .500 x .035W
  <i>FF 07-08-31 10</i>	
Comment: Qty.: 1.5750 f(s)/Unit Total: 15.7500 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035) Batch No: <i>M104598 x1</i> <i>M104280 4x</i> <i>N7105354 x5</i>	
2.0	BRAKE NC NC BRAKE
 	
Comment: BRAKE NC Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727 Identify as D2010-103 <i>FF 07-08-31 10</i>	
3.0	SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1
 	
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-103T2 2- Deburr <i>SAN 07/09/16</i> <i>(10)</i>	
4.0	D2057 Plug
 	
Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s) Plug Pick: Qty Part Number Description Batch 1 D2057 Plug <i>B23655</i> <i>SAN 07-10-09</i> <i>10</i>	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DD Date: 07/10/10
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install D2057 plug as per Dwg D2010

3 AD 07-10-09

70

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 02/10/10 counter 10X

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

M102316

M-1 07/10/10 10X

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

1/10/10 SB

10X

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

1/10/10 SB

10X

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10 07/10/10

Job Completion



U 07/10/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

[illegible]

DETAIL OF - 109
SCALE 4:1
Prepared by 02007 MB B
10/24/2019 15:41:22

Technical drawing of a mechanical part with dimensions. The drawing shows a cross-section of a part with a central hole. The dimensions are as follows:

- Overall width: 1.50
- Overall height: 1.50
- Inner hole diameter: 0.75
- Inner hole depth: 0.75
- Outer hole diameter: 1.00
- Outer hole depth: 0.75
- Inner hole offset from center: 0.25
- Outer hole offset from center: 0.25